

## MJDSA 多功能台式抛光机

### MJDSA Universal Polishing Machine



KASE MJDSA型号多功能台式抛光机是现今新一代的打磨类机型。

- 适用于表壳、五金类产品等行业。
- 整机振动低于0.5mm每秒，确保抛光质量。
- 设计融合了欧州同行最新理念，秉承行业高质量、超稳定、多功能为一体的特点,改变由原人工半蹲式工作为坐立式操作，大大提高了劳动者工作舒适度。
- 性能方面采用了可更换式主轴磨头、砥石轮轴、抛光轮轴、钻夹头轴,操作更便捷,生产效率得到显著提升。
- 主轴速度可调范围由0至2,800转(每分钟)。
- 预留空间安装抽气系统抽出打磨后的污染空气。
- 最大磨头直径200 mm。
- 防护罩可大大减低毛尘及其混合物散布于周围。

KASE Universal Polishing Machine model MDJSA is a new generation polishing machine :

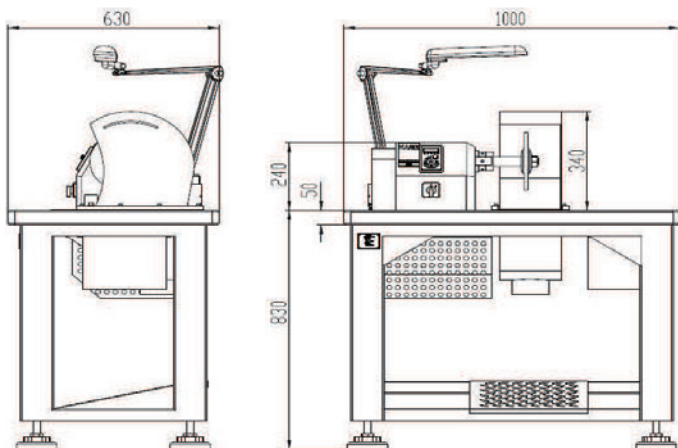
- Designed for the polishing of watch cases, metal and other materials
- Machine vibration of less than 0.5 mm/sec to ensure polishing quality
- Swiss style design, highly reliable, rigid, stable and multi-functional
- Handy armrest to eliminate tiredness while working
- Exchangeable spindle wheel for grindstone, paper, abrasive paper grinding or silicon mops
- Reserved space for extraction system sucks the contaminated air from the polishing area
- Variable speed from 0 to 2800 rpm
- Maximum mop or wheel diameter of Ø200mm
- Polishing cowl to avoid the mop hairs, polishing composition and dust from dispersing over the workshop

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## MJDSA Universal Polishing Machine

### 机械图 及 尺寸资料

### Machine Layout and Dimensional Data



### 规格

### Specifications

型号 / Model	MJDSA-380S28L	MJDSA-380S28R
机械振动频率 / Machine Vibration Frequency	1.0 mm / sec (每秒毫米)	1.0 mm / sec (每秒毫米)
主轴转速 (Spindle Speed)	0 - 2800 rpm (每分钟转数)	0 - 2800 rpm (每分钟转数)
机头位置 (Spindle Head)	Left hand side (左面)	Right hand side (右面)
输入电压 (Input Voltage)	380 VAC (交流电)	380 VAC (交流电)
马达功率 (Motor Power)	1.5 kW (千瓦)	1.5 kW (千瓦)
机器重量 (Machine Weight)	350 kg (公斤)	350 kg (公斤)

### 产品检验纪录 / Accuracy Test Record

功能测试			
No.	Inspection 检查	Illustration 示意图	Test Accuracy 测试精度 [mm]
			Allowable Tolerances 允差
1	single runout 单跳动		0.03mm
2	pair runout 双跳动		0.025mm
3	total runout 轴面跳动		0.03mm
4	Vibration test 振动测试		根据 ISO2372 机器振动标准 : 1.0mm/s
5	Temperature test 温度测试		Continuous running 8H T±50°C
6	Spindle speed 主轴转速	标准 : 2800 rpm	5%