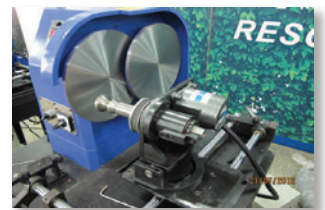
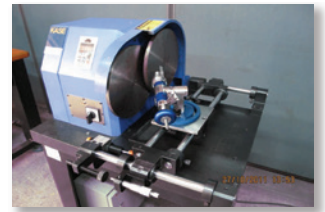


MJSA 双碟研磨机

MJSA Twin Disc Lapping Machine



KASE在表壳制造行业拥有超过40年的经验，已研发出多种专用设备，可为客户提供多种不同产品的研磨设备，并包括大理石底座及密封式外罩等等。我们熟练的操作员在表壳面研磨处理方面有著丰富的实践经验，也因此对研磨设备极端讲究。本司研发出的极低振动和跳动量的优良配套设备，是能够辅助客户制造出高质量产品的关键。

从轴承装配、同芯度、平行度、垂直度到整机平衡都经过严格控制质量，以能达到减小振动。

铸铁工作台、经过特殊工艺和方法处理达到稳定，机配重，变形少，有助于工件表面处理和质量的提高，延长机器使用寿命。

- 大理石面可以增加护尘面，以方便清洁；
- 固定板可按客户需求改变位置；
- 滑杆及炮仔可按客户需求定制，更可以配合手动炮仔。

KASE has over forty years of experience in the watch manufacturing industry. Our focus has been in the research and development of specialized equipment, especially in lapping machinery. Expert technicians are part of our integral workforce, enabling us to develop high precision equipment with lowest vibration in both amplitude and frequency, resulting in superior final products. Our specialized lapping machines are made by marble tables with an enclosed protection cover, raising the stability of the machines to ensure the desired sparkling surface of the finished product.

Tight control on inspection and workmanship on the bearing assembly process, ensuring bearings' concentricity, parallelism and perpendicularity in order to achieve the lowest vibration of the machine.

The solid and rigid cast iron table with optimal weight eliminates machine distortion and extends machine service life.

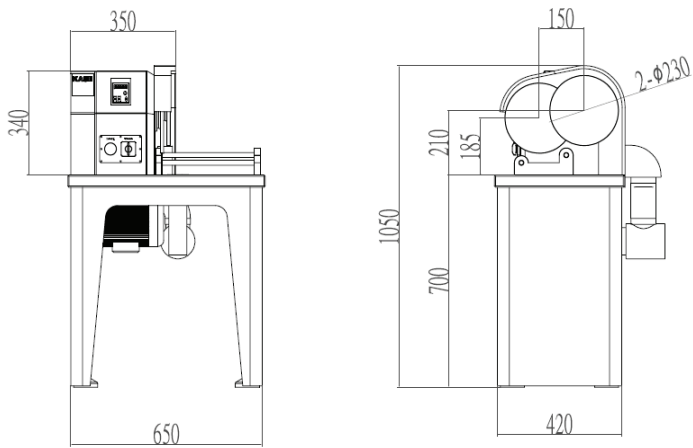
- Marble stone surface is strongly corrosion resistant and easy to clean
- The position of the fixture table can be modified per customer demand
- Sliding rods match perfectly with the rotary fixtures and can also be made according to customer specifications.

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MJSA Twin Disc Lapping Machine

机械图 及 尺寸资料

Machine Layout and Dimensional Data



规格

Specifications

型号 / Model	MJSA-220S28A	MJSA-380S28A
机械振动频率 / Machine Vibration Frequency	1.0 mm / sec (每秒毫米)	1.0 mm / sec (每秒毫米)
主轴转速 (Spindle Speed)	0 - 2800 rpm (每分钟转数)	0 - 2800 rpm (每分钟转数)
输入电压 (Input Voltage)	220 VAC (交流电)	380 VAC (交流电)
马达功率 (Motor Power)	0.75 kW (千瓦)	0.75 kW (千瓦)
机器重量 (Machine Weight)	200 kg (公斤)	200 kg (公斤)

产品检验纪录 / Accuracy Test Record

功能测试			
No.	Inspection 检查	Illustration 示意图	Test Accuracy 测试精度 [mm]
			Allowable Tolerances 允差
1	single runout 单跳动		0.03mm
2	pair runout 双跳动		0.025mm
3	total runout 轴面跳动		在100mm的测量长度上为 0.03mm
4	perpendicularity 垂直度		在100mm的有效测量长度为 0.05mm
5	Vibration test 振动测试		根据 ISO2372 机器振动标准: 1.0mm/s
6	Temperature test 温度测试		Continuous running 8H T±50℃
7	Spindle speed 主轴转速	<input type="checkbox"/> 2800转 <input type="checkbox"/> 3500转	±5%